

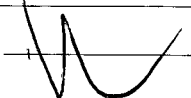
Work Order ID 123173

123173

Page 1

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Item ID: D206-628-034 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407
 Start Date: 7/31/14 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 8/12/14 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								
100	Document Control	0.00	DAS						
100	DOCUMENT CONTROL		38						
DC	Memo	0.00	9-89						
Doc.Control -USB or Paperwork	Photocopy blue file and type labels as per PPP D206-628-034		CHG 003						
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00	DAS						
120			38						
QC	Memo	0.00	9-89						
Quality Control									

WM 14-08-05

4

DAS 33 14-08-01
9-89

DAS 28
9-89

4

14/08/06

Work Order ID 123173

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Item ID: D206-628-034 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407
 Start Date: 7/31/14 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 8/12/14 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-034								
	Location: <u>FG 81</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

4X M.A.D. 14-08-07

MLJ 14-08-11

Handwritten signature/initials

Picklist Print

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Work Order ID: 123173

123173

Parent Item: D206-628-034

D206-628-034

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 7/31/14

Required Date: 8/12/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C4A		Purchased	No			110	Each	2,487.000	3	12			
AN3C4A									**			DAS	
Bolt												33	
												9-89	
				<u>Location</u>				<u>Loc Qty</u>					
				FG				20					DAS
				122814				20					28
				ST350				2467					9-89
				124221				12					
				125388				3					
				M127410				1					
				M127832				62					
				M128606				32					
				M128634				8					
				M128739				4					
				M128879				71					
				M129520				2274					
										129520			

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Work Order ID: 123173

123173

Parent Item: D206-628-034

D206-628-034

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 7/31/14

Required Date: 8/12/14

Start Qty: 4.00

Required Qty: 4.00

AN4C14A

Purchased

No

110

Each

135.0000

8

32

AN4C14A

Bolt

DAS

38

9-89

3X

Location

Loc Qty

Loc Code

FG

25

118706

20

123021

5

ST356

110

m123021

1

m126176

1

m127817

8

m128403

50

m128634

50

128634

AN4C15A

Purchased

No

110

Each

137.0000

4

16

AN4C15A

Bolt

DAS

38

9-89

4X

Location

Loc Qty

Loc Code

FG

10

120360

10

ST357

127

M126175

30

M128403

47

M128634

50

128403

D2731-3

Manufactured

No

110

Each

99.0000

4

16

D2731-3

Mounting Lug

DAS

38

9-89

4X

Location

Loc Qty

Loc Code

ST524

99

119211

97

73417

2

147119211

2773417

DAS

33

9-89

DAS

28

9-89

DAS

28

9-89

14-0-8-01

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Work Order ID: 123173

Parent Item: D206-628-034

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

123173

D206-628-034

Start Date: 7/31/14

Required Date: 8/12/14

Start Qty: 4.00

Required Qty: 4.00

D2732

Manufactured No

110 f

1,013.823

8

D2732
Rubber Extrusion

DAS
38
9-89

**

123221

DAS
33
9-89

Location

Loc Qty

Loc Code

ST415

1013.823710

107346

13.8237104

117118

1000

DAS
28
9-89

3.00" long

D2842-042

Manufactured No

110 Each

0.0000

D2842-042

Step Assembly RH, 206 Float

DAS
38
9-89

**

116985

D2844-1

Manufactured No

110 Each

13.0000

D2844-1

Arms

DAS
38
9-89

**

DAS
33
9-89

14-08-01

Location

Loc Qty

Loc Code

ST

2

116156

2

ST258

5

109149

3

89332

2

ST265

2

108870

1

99028

1

ST351

4

118364

4

DAS
28
9-89

2X116156

2X109149

4X118364

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Page 4

Work Order ID: 123173

123173

Parent Item: D206-628-034

D206-628-034

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 7/31/14

Required Date: 8/12/14

Start Qty: 4.00

Required Qty: 4.00

D2844-3 Manufactured No

110 Each

12.0000

1 4

D2844-3

Arms

**

17118365

DAS
33
9-89

1X
DAS
38
9-89

Location

Loc Qty

Loc Code

ST258

10

104519

3

109056

3

116157

2

74695

1

98949

1

ST352

2

118365

2

17104519
27109056

DAS
28
9-89

D3394-041 Manufactured No

110 Each

64.0000

4 16

D3394-041

Lug

**

4X
DAS
38
9-89

DAS
33
9-89

Location

Loc Qty

Loc Code

ST528

64

120607

57

74505

6

84146

1

120607

DAS
28
9-89

MS21043-4 Purchased No

110 Each

2,925.000

12 48

MS21043-4

Nut

**

12X
DAS
38
9-89

DAS
33
9-89

14-08-01

Location

Loc Qty

Loc Code

FG

40

104603

40

ST306

2885

m128300

56

m128429

61

m128798

1400

m128818

1368

DAS
28
9-89

128818

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Page 5

Work Order ID: 123173

123173

Parent Item: D206-628-034

D206-628-034

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 7/31/14

Required Date: 8/12/14

Start Qty: 4.00

Required Qty: 4.00

NAS1149C0363R

Purchased

No

110

Each

883.0000

3 **12**

DAS

NAS1149C0363R

33

Washer

DAS

38
9-89

3x

Location

Loc Qty

Loc Code

ST278

883

114742

541

122441

15

m128591

327

DAS

28

9-89

NAS1149C0432R

Purchased

No

110

Each

2,166.000

24 **96**

DAS

NAS1149C0432R

33

WASHER

DAS

38
9-89

24x

Location

Loc Qty

Loc Code

ST278

2166

119124

6

121255

2

122441

29

m125807

1147

m126221

982

DAS

28

9-89

NAS1515H3

Purchased

No

110

Each

475.0000

3 **12**

DAS

NAS1515H3

33

Washer

DAS

38
9-89

3x

Location

Loc Qty

Loc Code

FG

10

123301

10

ST273

465

m128635

181

m129521

284

DAS

28

9-89

128635

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Work Order ID: 123173

123173

Parent Item: D206-628-034

D206-628-034

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 7/31/14

Required Date: 8/12/14

Start Qty: 4.00

Required Qty: 4.00

NAS1515H4L

Purchased

No

110

Each

434.0000

24 96

NAS1515H4L

Washer

DAS

38

9-89

DAS

33

9-89

14-08-01

Location

Loc Qty

Loc Code

FG

32

103691

32

ST273

402

123560

18

125654

2

m127432

14

m127831

118

m128635

250

DAS

28

9-89

127831

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5.2 D206-628-013/-014/-023/-024/-033/-033 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1			D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

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Revision: G
Date: 11.02.25

Work Order ID 123173

123173

July-30-14 12:43:33 PM

Item ID: D206-628-034

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 7/31/14 Start Qty: 4.00

4

Cust Item ID:

Required Date: 8/12/14 Req'd Qty: 4.00

4

Customer:

Reference:

Run Start ***NR1***

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

jb

WTH 08/05/14

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy blue file and type labels as per PPP D206-628-034 CHG 003

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control